# Mission Assurance Challenges in Space Flight Projects

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## CIVIL SPACE PROGRAMS



#### CIVIL SPACE SUBCONTRACTORS **International Suppliers** Galileo Avonica - Italy IHI Aerospace – Japan Rutherford Appleton Laboratory - England RYMSA - Spain Sodern – France Colorado THALES - Germany Aeroflex **New York Ball Aerospace** SEAKR Aeroflex Washington Sierra Nevada **AMPAC** Aerojet FEI **New Hampshire** WA MOOG BAE Sector Microwave Massachusetts Ohio Adcole L3 Harmonic Drive Connecticut Goodrich Yardney Maryland CO ATK Space Systems SAFT CA MO California ATK Virginia **Chanel Microwave** BAE AZ Cicon MEDA General Dynamics MOOG G&H Honeywell Arizona Lightworks Optics Broad Reach TX Florida Northrop Grumman Honeywell **General Dynamics** Pacific Wave Conax Space Micro Honeywell Stanford Mu Sypris **Tavis** Texas Missouri Tayco **SWRI** Tini Aerospace Eagle Pitcher Vacco Vanguard Composites Zentek

### Heritage Hardware Reduces Cost and Risk to Programs



- Commercial programs have:
  - Proven 15 year life performance,
  - Quick turn around (less than 2 years from start to launch)
  - Fixed price performance
  - Leverages existing designs, EEE parts, materials, processes, manufacturing work instructions, EGSE/ MGSE and test procedures
- DOD now exploring use of commercial spacecraft process as part of affordability Initiatives

### **Recommendations for Programs**



- At contract award, clearly identify qualification and flight history of proposed hardware
  - Show how proposed hardware is enveloped by the qualification history
  - Provide flight data summary (e.g. years of operation, flight failure history, etc.)
  - Include a summary of Circuit Card Assembly (CCA) modifications (e.g. "White wires", "cuts and jumpers") that were part of the qualification and flight history.
    - Accept existing CCA modifications based on Qualification/Flight history

#### **Recommendations for Programs**

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- At contract award, clearly define deltas between proposed hardware and the qualification/flight history
  - Identify changes to EEE parts list due to part obsolescence or design modifications
  - Identify EEE parts that exceed the age requirements due to life time buys or other reasons
  - Identify changes to Materials and Processes
  - Identify additional CCA modifications required for proposed hardware

